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Development and Evaluation of Simple Spectrophotometric Methods for the Simultaneous Determination of Alogliptin Benzoate Metformin Hydrochloride

and Melamine

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Abstract

For an analyst, quantitative determination of a ternary combination with strongly overlapped spectra is a difficult task. The resolution and quantification of a ternary combination consisting of alogliptin benzoate, metformin HCl, and metformin impurity; melamin were achieved without the requirement for any preliminary separation processes by manipulating spectral data of this overlap using simple spectrophotometric techniques. For the determination of the three components, two straightforward, sensitive, and reproducible procedures were developed. Combining many spectrophotometric techniques, method (A) identifies the three components under investigation; Zero order spectrophotometric analysis was used to identify alogliptin benzoate (0D) at 276 nm, metformin HCl and melamin were determined by ratio difference spectrophotometric method; using 5 μ g mL-1 of alogliptin benzoate as a divisor and measuring the difference in absorbance between 226.6, 240nm and 207.6, 255.8nm for determination of metformin HCl and melamin respectively. In method (B), the ratio spectra were centred using the mean approach, with the mean amplitudes at279.2, 236.2, and 232.2 nm were used for the estimation of alogliptin benzoate, metformin HCl and melamin, respectively. The methods' accuracy, precision, and selectivity have all been validated in accordance with ICH recommendations. The techniques have also been applied to Westirizide® tablets that include both Alogliptin benzoate and Metformin HCl, and the results showed that there was no interference from additives. When these approaches were contrasted with the described one, no significant difference was discovered.

Keywords: Alogliptin Benzoate, Metformin Hydrochloride and Melamin, spectrophotometry, mean centering of ratio spectra

1. Introduction

"2-({6-[(3R)-3-Alogliptin benzoate (AGT) aminopiperidin-1- yl]-3-methyl-2, 4-dioxo-1, 2, 3, 4 tetrahydropyrimidin-1-yl} methyl) benzonitrile benzoate"(Figure1) belongs to a novel class of antidiabetic medications called dipeptidyl peptidase-4 inhibitors that works by boosting glucose-dependent insulin release [1]. Therapeutically, type 2 diabetes is treated with dipeptidyl peptidase-4 inhibitors alone or in conjunction with other medications that make insulin more sensitive at the target site [2-4]. Pharmacopoeia does not list analogliptin benzoate as



Figure 1. Alogliptin benzoate an official medication. Numerous methods for

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estimating AGT in drug products have been published in the literature employing chromatographic techniques [5-7], spectrophotometric techniques [8], or capillary electrophoresis, either alone or in combination with other medications. [9].

Metformin hydrochloride (MET), chemically known as "1, 1- dimethylbiguanide hydrochloride and it belongs to biguanide class of oral anti-diabetic drugs" appearance By reducing hepatic glucose production, gluconeogenesis, and boosting peripheral glucose uptake, MET acts as an anti-hyperglycemic and lowers blood glucose levels [10]. Indian Pharmacopeia, USP, and BP all consider metformin hydrochloride as a legitimate medication [11–13]. Numerous techniques for estimating the presence of metformin hydrochloride in medicinal products, either alone or in combination with other medications have been published in the literature [14–17].



Figure 1. Metformin HCl

Numerous specialized techniques for MET determination in plasma, serum, and urine, as well as its interaction with other medications, were also documented in the literature [18-21].Metformin HCl may include an impurity called Melamin (MLN) "1,3,5-triazine-2,4,6- triamine ". According to the World Health Organization, animal studies have demonstrated that high dose exposure to MLN alone can result in kidney stone formation. [22].



Figure 1. Melamin

Different chromatographic techniques [23–30], as well as UV-Spectrophotometric techniques [31 - 33],

have all been used to examine the binary mixture of AGT and MET concurrently in both pure form and pharmaceutical formulation. Only one method has been reported for the determination of AGT and MET in presence of MLN [34]

Recently, analysis of mixtures of many drugs or drugs together with their impurities were developed and validated by analysts using different spectrophotometric methods [35-39].

This work is concerned with development and validation of economic, simple, accurate and precise spectrophotometric methods for determination of the suggested drugs in their raw materials, in combined dosage form and in presence of MET impurity (Melamin). So, it's the first spectrophotometric method which determine AGT and MET in presence of Metformine impurity (MLN).

2. Experimental

2.1. Instrument

The UV-PC personal software version 3.7 was used with a double beam UV-visible spectrophotometer (SHIMADZU, Japan) model UV-1601 PC with quartz cell of 1 cm. The wavelength-scanning speed was 2800 nm/min, and the spectral bandwidth was 2 nm. MATLAB® version 6.5 and PLS-Toolbox 2.0 were used for all data analysis. [40]. UV lamp with short wavelength 254nm UV Lamp (Viber Lourmat, Marine LA VALLEE Cedex 1, France).

2.2. Materials

2.2.1. Pure samples

Western Pharmaceutical Industries Co. provided the metformin HCl and AGT, with certified purities of 99.84 and 100.07 percent for MET and AGT, respectively. A certified pure standard MLN with a 99.56 percent purity was purchased from Sigma-Aldrich Co. Chemie GmbH in Germany.

2.2.2. Pharmaceutical formulation

Westirizide® pills (Batch No. W15812) are made by Western Pharmaceutical Industries, Cairo, Egypt, and are labelled to contain 500 mg MET and 10 mg AGT.

2.2.3. Chemicals and reagents

Methanol was of analytical grade (El-Nasr Pharmaceutical Chemicals Co., Abu- Zabaal, Cairo, Egypt).

2.3. Solutions

*AGT, MET, and MLN stock standards (1 mg mL-1) for the spectrophotometric technique were produced in methanol by weighing 0.025 g of each in three separate 25 mL volumetric flasks, and the volume was completed with methanol.

**Working standard solution of* MET, AGT, and MLN (0.1 mg.mL^{-1}) :

Working standard solutions were created by transferring 2.5 mL of AGT, MET, and MLN from their respective stock standard solutions (1 mg.mL-1 each) into three distinct 25 mL measuring flasks, and then individually adjusting the volume of each solution with methanol.

*Pharmaceutical formulation solution:

The weight and fine grinding of ten Westerizide® tablets was performed. Weighed material equal to 12.5 mg MET and 0.25 mg AGT has been added to a 25 mL volumetric flask. Methanol was used to separate the active components from the excipients. 15 minutes of sonication and 0.45 m membrane filtering were used to filter the solution. The volume was then adjusted after taking 0.5 mL of the prepared solution in 10 mL measuring flask and completing the volume with methanol.

3. Procedure

3.1. Instrumental conditions

For spectral characteristics and wavelengths selection: The absorption spectra of $6 \mu g.mL-1 ALG$, 20 $\mu g.mL-1 MET$ and $6 \mu g.mL-1 MLN$ were measured using methanol as a blank spanning the wavelength range of 200-400 nm. The spectra were examined to choose appropriate wavelengths for spectrophotometric analysis.

3.2. Construction of the calibration curves

3.2.1. Zero order and ratio difference spectrophotometric methods

Different aliquots equivalent to 5-60 μ g of AGT, 30-500 μ g of MET and 10-100 μ g MLN were separately transferred from their respective working standard solutions (0.1 mg mL-1 for AGT, MET and MLN) into three separate series of 10-ml volumetric flasks and the volume was completed using methanol to obtain final concentrations of 0.5-6 μ g mL-1 for AGT, 3-50 μ g.mL-1 for MET and 1-10 μ g for MLN.

For measuring AGT, the prepared solutions were scanned in the range of 200 - 400 nm and the absorbance values at 276 nm for AGT were measured

with no interference from MET or MLN. The regression equation was derived using the calibration curve that connected the absorbance of AGT at the chosen wavelength to the appropriate drug concentration.

The absorption spectra of MET in the range of $(3-50 \ \mu g.mL^{-1})$ were split by the reference spectrum of 5 $\ \mu g.mL^{-1}AGT$, and the ratio between 226.6 and 240 nm was determined to determine the amount of MET. By charting the ratio difference between the chosen wavelengths against their corresponding concentrations, the calibration curve for MET was created, and the regression equation was then calculated.

For testing MLN, the standard spectrum of 5 μ g.mL⁻¹AGT was divided by the MLN absorption spectrum in the range of 1 to 10 μ g.mL⁻¹and the ratio difference between 207.6 and 255.8 nm was measured. Plotting the ratio difference between the chosen wavelengths against their corresponding concentrations and computing the regression equation allowed for the construction of the MLT calibration curve.

3.2.2. Mean centering of ratio spectra (MCR) method

Three separate series of 10-mL volumetric flasks were used to transfer different aliquots equivalent to 5-60 µg for AGT, 10-90 µg for MLN, and 30-500 µg for MET from their respective working standard solutions (0.1 mg.mL-1 for AGT, MET, and MLN). The volume was then completed with methanol to obtain final concentrations of 0.5-6 µg.mL-1 for AGT, 1-9 µg.mL-1 for ML. The first ratio spectra, which were later mean-centered, were created by dividing the recorded spectra of various concentrations of AGT in the range of 0.5 to 6 μ g.mL⁻¹ by the standard spectrum of 5 μ g.mL-1 of MET. The mean centering of the second ratio spectra was then derived by dividing these vectors by the mean centered ratio of α MLN/ α MET. Similar to this, the MET spectra in the range of 3- 50 g mL-1 were divided by the MLN spectra of 4 μ g.mL⁻¹, and the resulting ratio spectra were mean centered. These vectors (mean centered ratio spectra) were then divided by the mean centered ratio of AGT/MLN to obtain the second ratio spectra, which were then mean centered. For MLN, the ratio spectra were mean-centered by dividing the scanned spectra of its produced solutions in the range of 1 to $9 \mu g.mL^{-1}$ by the reference spectrum of 3 µg.mL-1 of AGT. The

second ratio spectra were then mean-centered after these vectors were divided by the mean-centered ratio of (α MET/ α AGT). By comparing the amplitude values of the mean-centered ratio spectra at 279.2, 236.2, and 232.2 nm for AGT, MET, and MLN, respectively, against their corresponding concentrations, calibration curves were created. A regression equation was then calculated for each component.

3.3. Statistical analysis

The new method and the reported HPLC [34] were statistically compared using Student's t-test and F-test.

4. Results and discussion

Alogliptin benzoate and Metformin hydrochloride is a combination medicine that is used together with healthy diet and exercise for improvement of blood sugar control in adults with type 2 diabetes mellitus. On the other hand, the literature showed only TLCdensitometric and reversed phase HPLC methods [34] for the simultaneous determination of Alogliptin benzoate and Metformin hydrochloride and its hazardous impurity (Melamin). Due to the wide application of the studied combination and due to the backs of the previous published draw spectrophotometric methods for resolving the studied ternary mixture, we aimed in this work to develop and validate accurate, precise, sensitive and selective spectrophotometric methods for measuring the studied drugs in their combined formulation without preparing or treating the sample.

4.1. Spectrophotometric methods As demonstrated in Figure 2,



Figure 2. Zero order absorption spectra of $6 \ \mu g \ mL^{-1}$ of Alogliptin benzoate (_ _ _),20 $\ \mu g \ mL^{-1}$ of Metformin HCl (____) and $6 \ \mu g \ mL^{-1}$ of Melamin (....), using methanol as a blank

Zero order spectrophotometric measurement (0D) at 276 nm, where there was no interference from MET

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or MLN, allowed for the direct determination of AGT in the range of of (0.5-6 μ g.mL⁻¹). The ratio between 226.6 and 240 nm was used to evaluate MET by dividing the absorption spectra of MET in the range of (3-50 μ g.mL⁻¹) by the standard spectrum of 5 μ g.mL⁻¹ AGT (Figure 3)



Figure 3. Division spectra of 20 μ g mL-1 of Metformin HCl (___), 6 μ g mL-1 of Melamin (_ _) and 6 μ g mL-1 of Alogliptin benzoate (....) using 5 μ g mL-1 of Alogliptin benzoate as a divisor and methanol as a solvent

The absorption spectra of MET in the (1-10) µg.mL-1 range were split by the reference spectrum of 5 µg.mL-1 AGT, and the ratio between 207.6 and 255.8 nm was then determined (Figure 3).

Linear correlation was obtained and the regression equation were calculated and found to be :

AAGT	=	0.327	CA	GT-0.003
rAGT=0.9999	Accu	uracy=100.13	±1.049	
AMET = 0	0.046 CN	MET + 0.002		rMET =
0.9999	Accurac	cy=99.87±0.4	36	
AMLN =	0.084 CM	MLN - 0.008		rMLN =

0.9999 Accuracy=99.84±1.033

where AAGT, AMET and AMLN are the absorbance values of AGT,MET and MLN respectively, CAGT, CMET and CMLN are the concentrations of AGT,MET and MLN in μ gml-1respectively and rAGT, rMET and rMLN are the correlation coefficients of AGT,MET and MLN respectively.

4.2. Mean centering of ratio spectra (MCR) spectrophotometric method.

The mean centering of ratio spectra serves as the foundation for the presented approach. Afkhami and Bahram [41] created the technique and provided examples for it. By using this technique, we may avoid the steps involved in spectrum derivatization, which increases the method's sensitivity. Different parameters were examined in order to optimize the MCR method that was established. Different wavelength ranges were tried, and it was discovered that the chosen wavelength range had a significant impact on the ratio spectra's MCR. The wavelength range from (211.2-300.8 nm) for AGT (Figure 4a), (211.2-270 nm) for MET (Figure 4b), and (211.2-250 nm) for MLN (Figure 4c) produced the greatest results. AGT, MET, and MLN were tested at various concentrations in order to determine the impact of divisor concentration on the method's selectivity. Using 3, 4 and 5 μ g.mL-1 of AGT, MLN, and MET, respectively, as divisors, produced the greatest results in terms of sensitivity and selectivity.

Regression parameters were determined and reported in Table 1 to show that Beer's Lambert rule was followed in the range of 0.5-6 μ g.mL⁻¹ at 279.2 nm for AGT, 3-50 μ g.mL⁻¹ at 236.2 nm for MET, and 1-9 μ g.mL⁻¹ at 232.2 nm for MLN.







(c)

Figure 4. Mean centered ratio spectra of (a) Alogliptin benzoate in the range of 0.5-6 μ g mL⁻¹, (b) Metformin HCl in the range of 3-50 μ g mL⁻¹ and (c) Melamin in the range of 1-9 μ g mL⁻¹ using methanol as a blank

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Linear correlation was obtained and the regression equation were calculated and found to be :

PAGT=7	.016CAGT+21.48	rAGT=0.9999
Accuracy=10	00.32±1.085	
PMET =	3.45CMET + 0.192	rMET
= 0.9999	Accuracy=100.11±	-0.596
PMLN =	= 216.1CMLN +0.133	rMLN
= 0.9998	Accuracy=100 55+	-0.909

where PAGT, PMET and PMLN are the peak amplitude at the selected wavelengths of AGT,MET and MLN respectively, CAGT, CMET and CMLN are the concentrations of AGT,MET and MLN in µgml-1respectively and rAGT, rMET and rMLN are the correlation coefficients of AGT,MET and MLN respectively.

4.3. Analysis of laboratory prepared mixtures

Different laboratory-made mixes comprising various ratios of AGT, MET, and MLN were created, and the processes under calibration curve development were followed, to assess the specificity of the spectrophotometric and MCR techniques. When there is no interference from MET or MLN, the zero order (0D) spectrophotometric technique at 276 nm can be used to detect AGT directly (Figure 2). In order to calculate MET, the absorption spectra of laboratory-prepared mixes were multiplied by the standard spectrum of 5 μ g.mL-1 AGT, and the ratio between 226.6 and 240 nm was then measured, as shown in (Figure 3).

The ratio difference between 207.6 and 255.8 nm was measured after dividing the absorption spectra of laboratory-prepared mixes by the reference spectrum of 5 μ g.mL-1 AGT, as shown in (Figure 3). From the estimated regression equations, concentrations of AGT, MET, and MLN in the prepared samples were determined. The directions under the building of calibration curves were adhered to in order to determine the concentration of each component in the laboratory-prepared mixture using the mean centering of ratio spectra approach.

4.4. Application of the developed methods on pharmaceutical formulation

The newly discovered approach was used to analyze Westerizide® tablets in order to evaluate their viability. The process used for building calibration curves was followed to analyze the previously prepared sample solutions. The AGT and MET content of Westerizid® tablets have been calculated using the previously computed regression equations, and good results were obtained as indicated in Table 2.

Additionally, using the conventional addition method, three different levels of pure AGT and MET were added. The concentrations of the pure added AGT and MET were then calculated as percent Recovery. Results reveal that without the intervention of tablet excipients, the established methods can accurately assess both MET and AGT in Westerizide® tablets.

5. Method validation

Each developed approach has its validity examined in accordance with ICH recommendations [42].

5.1. Linearity and range

The feasible range required to provide accurate, precise, and linear results was taken into consideration when establishing the calibration ranges for AGT, MET, and MLN. MET, AGT, and MLN linearity ranges are displayed in (Table 1).

5.2. Accuracy

The % recoveries of pure samples of the investigated components were used to calculate the proposed methods' accuracy. The results of the concentration calculations using the related regression equations are displayed in Table 1. By using the conventional addition technique on Westerizide® tablets, accuracy was further evaluated. Good percentage recoveries were obtained, demonstrating no excipient interference (Table 2).

5.3. Precision

Repeatability

The proposed methods were applied to three intradaily analyses of three concentrations (3, 15 and 50 μ g.mL⁻¹ of MET and 1, 3 and 6 μ g.mL⁻¹ for both AGT and MLN). Table 1 shows that positive outcomes and manageable relative standard deviations (RSD) were attained.

Intermediate precision

For the analysis of the selected concentrations under repeatability, the suggested procedures were put to the test everyday on three different days. Table 1 shows that positive findings and reasonable RSD values were attained.

5.4. Selectivity and specificity

By analyzing several synthetic laboratory-prepared mixtures with various ratios of (AGT, MET, and

MLN) within respective linearity ranges, the suggested spectrophotometric techniques' specificity was evaluated. Results that are satisfactory are displayed in Tables 1 and 3.

5.5. LOD and LOQ

Detection and quantitation limits were determined for MLN in order to verify the method's sensitivity, and low values were obtained (see Table 1), indicating the high sensitivity of the established approaches.

Results from the proposed methods and the reported HPLC method [24] for determining the proposed pharmaceuticals in their pure forms were statistically evaluated, and as indicated in Table 4, no significant differences were found between them. The test determines whether the proposed methods are comparable to one another and equally exact and accurate to the published HPLC method [33]. A between published comparison proposed, chromatographic methods [22-29], published spectrophotometric methods [30-32] and reference method [33] indicated in Table 5

6. Conclusion

In this article, spectrophotomeric techniques for quantifying AGT, MET, and its hazardous impurity are presented (MLN). The developed methods have a number of benefits, and spectrophotometric procedures are thought to be straightforward, quick, and economical. The described techniques have been used to measure AGT and MET in their purest forms, in tablet dosage form, and in the presence of toxic MET impurities with success (MLN). The techniques can be used in quality control laboratories while analyzing drugs.

7. Conflicts of interest

"There are no conflicts to declare".

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Table 1.

Regression and analytical parameters of the proposed Spectrophotometric and (MCR) methods for determination of Alogliptin Benzoate, Metformin Hydrochloride and Melamin

Parameters	Spectrophotometric methods			(MCR)		
	AGT	MET	MLN	AGT	MET	MLN
Range (μ gmL ⁻¹)	0.5-6	3-50	1-10	0.5-6	3-50	1-9
Slope	0.327	0.046	0.084	7.016	3.45	216.1
Intercept	-0.003	0.002	-0.008	21.48	0.192	0.133
Correlation coefficient	0.9999	0.9999	0.9999	0.9999	0.9999	0.9998
Accuracy ^a (%)	100.13	99.87	99.84	100.55	99.86	100.32
Specificity±SD	99.33± 1.527	99.73± 1.006	98.68± 0.577	99.80± 1.058	99.93± 0.642	99.33± 1.527
Precision Repeatability RSD %	1.169	0.729	0.609	0.921	0.630	1.12
Intermediate precision " RSD %	1.214	0.811	0.708	0.993	0.754	1.231
LOD^{d} (µgmL ⁻¹)	-	-	0.334	-	-	0.432
LOQ^{d} (μgmL^{-1})	-	-	0.668	-	-	0.874

a Accuracy was expressed as mean percentage recovery and it was performed on 7 different samples (in triplicates) each of pure MET, AGT and MLN.

b Standard deviation of 3 concentrations of each drug (3, 15 and $50\mu g/mL$ of MET and 1, 3 and $6\mu g/mL$ of both AGT and MLN) for spectrophotometric and MCR methods analyzed in triplicates on the same day.

c Standard deviation of 3 concentrations of each drug (3, 15and 50μ g/mL of MET and 1, 3 and 6 μ g/mL of both AGT and MLN) for spectrophotometric, and MCR methods analyzed in triplicates on three successive days.

 $d \text{ LOD} = 3.3 \times \text{S.D./Slope}$; while $\text{LOQ} = 10 \times \text{S.D./Slope}$, were calculated using the lower part of the calibration graphs.

Table 2.

Quantitative determination of Alogliptin Benzoate, Metformin Hydrochloride in Westerizide® tablets by the Spectrophtometric and MCR methods and application of standard addition technique

			T 1		Standard addition techn	ique
Formulation	Method	$(\mu g m L^{-1})$		% Recovery ^a	Pure added (µg mL ⁻¹)	% Recovery ^b
		AGT			0.50	102.00
					0.80	101.25
	Spectrophotometric method		0.5	100.46±1.43 2	1.00	101.00
					Mean ± SD	101.42±0.52 0
Westerizide®		MET	25.00	100.65±1.30 5	10.00	100.66
tablets Batch No.					20.00	101.00
W15812 Labeled					25.00	100.66
to contain 500 mg					Mean ± SD	100.77±0.19 6
MET &10 mg		AGT	0.5	100.94±1.12 9	0.50	98.00
ACT/Tablet					0.80	98.75
AG1/1ablet					1.00	99.00
	R				Mean ± SD	98.58±0.520
	MC		25.00		10.00	100.26
	-			101.01±1.22 1	20.00	100.80
		MET			25.00	101.33
					Mean ± SD	100.80±0.53 5

a average of 6 determinations

b average of 3 determinations

Table 3

Determination of Alogliptin Benzoate, Metformin Hydrochloride and Melamin in laboratory prepared mixtures by the proposed spectrophotometric and MCR methods

Concentra	Concentration (µg/mL)			spectrophotometric method Recovery %*			MCR Recovery %*		
AGT	MET	MLN	AGT	MET	MLN	AGT	MET	MLN	
1.00	50.00	1.00	98.00	98.80	99.00	101.00	100.40	98.00	
1.00	25.00	1.00	101.00	100.80	98.00	99.00	99.20	101.00	
5.00	50.00	1.00	99.00	99.60	99.00	99.40	100.20	99.00	
2.00	50.00	1.00	99.50	99.00	101.00	98.50	99.50	101.00	
Mean ± SD			99.38± 1.25	99.55± 0.90	99.25± 1.25	99.48± 1.08	99.83± 0.56	99.75± 1.50	

* Average of 3 determinations

Table 4

Statistical comparison of the proposed spectrophotometric methods and the reported methods for determination of Alogliptin Benzoate, Metformin Hydrochloride in their dosage form

Paramatar	Spectrophoto	(M	CR)	Reported HPLC Method ^[34] *		
i ai ametei	AGT	MET	AGT	MET	AGT	MET
Mean %	100.46	100.65	100.94	101.01	102.43	101.52
SD	1.432	1.305	1.129	1.221	1.911	0.795
Variance	2.05	1.703	1.275	1.491	3.653	0.632
n	6	6	6	6	6	6
Student <i>t</i> - test	2.027	1.389	1.651	0.868		
(2.26)						
F- value	1.780	2.695	2.866	2.359		
(5.05)						

* Reported HPLC method using a mobile phase consisted of sodium lauryl sulfate buffer 0.1% w/v, pH 3: methanol in the ratio 70:30, v/v and measurement was done at 220 nm

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Table 5

comparison of the proposed spectrophotometric methods and the published methods for determination of Alogliptin Benzoate, Metformin Hydrochloride

	proposed	Published	Published spectrophotometric	Reference
	spectrophotom	chromatograph	methods[30-32]	chromatographic
	etric methods	ic methods[22-		method[33]
		29]		
Methods	-zero order ,			
used	ratio difference	-RP-HPLC	- simultaneous equation , absorption	-RP-HPLC
	- mean	- LC-MS/MS	ratio	
	centering of	-HPTLC	- Absorbance ratio (Qanalysis method),	
	ratio spectra		simultaneous equation method	
			(Vierodt's Method)	
			- g derivative ratio, ratio subtraction	
			coupled with extended ratio subtraction	
			and spectrum subtraction coupled with	
			constant multiplication	
Determination				
of metformin	ves	no	no	ves
hazardous	900			
impurity				
Best accuracy %				
AGT	100.13	99.98	100.16	100.51
MET	99.87	100.22	100.03	100.41
MLN	99.84			99.95
Best sensitivity				
AGT	0.5-6 µgmL ⁻¹	5-400 ng mL ⁻¹	$2.5-25 \mu gm L^{-1}$	$0.2-10 \mu gm L^{-1}$
MET	$3-50 \mu gm L^{-1}$	25-2000ngmL ⁻¹	$2.5-15 \mu gmL^{-1}$	$1-15 \mu gm L^{-1}$
MLN	1-10 µgmL ⁻¹			0.2-10 µgmL ⁻¹
Low cost	Low cost	Higher cost	Low cost	Higher cost
simplicity	More simple	Less simple	More simple	Less simple
Availability of	More available	less available	More available	less available
instrument				