



Pyridinium Bromide Derivatives as Corrosion Inhibitors For Mild Steel in 1M

H₂SO₄

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Abstract

In this work, we present a study on the synthesis and characterization of a new series of pyridinium salts, namely 4-(2-((1E,2E)-3-phenylallylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P1; (E)-3-(2-(4-(dimethylamino)benzylidene)hydrazine-1-carbothioamido)-1-ethylpyridin-1-ium bromide, P2; (E)-3-(2-(4-(dimethylamino)benzylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P3; using spectroscopic techniques such as IR and ¹H NMR, as well as the evaluation of their ability to inhibit mild steel corrosion in 1 M H₂SO₄ at 20 °C using weight loss techniques and scanning electron microscopy. The investigation yielded that the Schiff bases and Pyridinium salts derivatives were successfully synthesized as suggested by the characterization results. In 1 M H₂SO₄ solution, Pyridinium salts derivatives showed substantial inhibitive activities for mild steel corrosion. Their inhibition efficiencies increased with increasing concentration of inhibitors. The adsorption of the studied compounds on the surface of mild steel follows the Langmuir isotherm model.

Keywords: Corrosion inhibition, Pyridinium salt, mild steel, H₂SO₄, weight loss measurements, scanning electron microscopy

Introduction

The increasing use of acidic solution in metal cleaning processes, as well as the consequent metal corrosion, has presented researchers in materials engineering with difficult issues in terms of meeting environmental standards and industrial units [1]. When compared to other alloys, mild steel's appeal in industrial applications is due to its high mechanical strength, availability, and low cost. Steels, on the other hand, are extremely prone to corrosion in ordinary aqueous conditions, and the rate of corrosion is especially high at acidic pHs. [2, 3].

The growing inclination of metals to remain in their natural state of oxides, as opposed to the highly energetic pure metallic form, is the driving force for corrosion. Metal corrosion in mineral acids is a huge loss of resources and money. Corrosion inhibitors have been used to combat aqueous and process industrial corrosion. The structural capabilities of inhibitors, as well as their unique interaction with corrosion active centers on the metal surface, prompted the creation of novel inhibitors by

the scientific community. Organic compounds having heteroatoms [4–6], the attendance of aromatic rings and multiple bonds [7, 8] may efficiently shield metal surfaces from corrosive environment by forming a protective layer on the metal surface. [9, 10]. The protective capability of these compounds is frequently due to their chemical adsorption or physical adsorption (or mix adsorption) on the metallic interface. [11].

The shape of the aromatic and aliphatic moieties of the inhibitor molecule, as well as concentration, pH, nature of the acid anion, nature of the metal, chemical substituents and functional groups present, can all affect the inhibitor's adsorption mechanism. [12].

In general, the adsorption depends on (i) the nature and the state of the metal surface, (ii) the type of corrosive environment and (iii) the chemical structure of inhibitor [13,14]. The pyridine skeleton is a component of numerous natural compounds, including vitamins, coenzymes, and alkaloids. It is utilized as a solvent and reagent in industrial

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chemistry [15]. Pyridine moiety plays an active role in the design of many pharmaceutically active compounds with its specific basic structure, water solubility, stability, and the ability to make hydrogen bond [16].

Some authors have explained that not only the p electron of the Schiff bases enter unoccupied orbitals of transition metals, but the π^* orbital can also accept the electrons of transition metal d-orbitals to form feedback bonds [17] and thereby enabling existence in metal-inhibitor bond. Schiff bases have been recently reported as effective corrosion inhibitors for steel, aluminum and copper in acidic media. The greatest advantages of Schiff bases are [18, 19]:

- They can be synthesized conveniently from inexpensive raw materials
- They contain the electron cloud on the aromatic ring or, the electronegative atoms such as nitrogen and sulfur in the relatively long chain compounds
- Harmless for environment, which encouraged us to test this type of inhibitor.

They have the general formula $R'O-C=N-R''$ where R' and R'' are alkyl, aryl, cycloalkyl or heterocyclic groups and are the product of the condensation process between an amine and a ketone (or an aldehyde) [20].

The present work intends to investigate the function of 14-(2-((1E,2E)-3-phenylallylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P1; (E)-3-(2-(4-(dimethylamino)benzylidene)hydrazine-1-carbothioamido)-1-ethylpyridin-1-ium bromide, P2; (E)-3-(2-(4-(dimethylamino) benzylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P3; (figure1) as an inhibitor to mitigate mild steel corrosion in sulfuric acid by weight loss and using scanning electron microscopy to investigate the morphological of mild steel surface in 1 M H₂SO₄ solution without and with prepared pyridinium salt (P1, P2, and P3) for 24 hours at 20° C.

2. Experimental

2.1 Materials

The following chemicals were utilized straight from their specified suppliers, without additional purification:

(3-amino pyridine/ Aldrich/ 99%), (Carbon disulfide /Alpha /99%), (Sodium bicarbonate / BDH/ 99%) ,(Dimethylformamide / Aldrich /99.8%),

Cobalt(II) chloride hexahydrate / Thomas Baker /99%) ,(Ammonia / BDH/ 99%),(Ethanol/ Honeywell /99%),(Hydrazine hydrate/ BDH /85%) ,(Diethyl ether/ Thomas Baker /98%),(Sulfuric acid / CDH /98%) ,(Glacial acetic acid/ Merk /99%) ,(Cinnamaldehyde/ Merk /99%),(4-dimethyl amino benzaldehyde / BDH/ 99%),(2-thiophen carboxaldehyde /Merk /99%) ,(4-Nitro benzaldehyde /Geekee bio /97%),(4-Chloro benzaldehyde/ Thomas baker /98%),(Ethyl bromide / Merk /99%),(Propyl bromide /Merk /99%),(Butyl bromide / BDH /99%). Mild steel samples (composition in weight: 0.22% C, 0.31% Si, 0.60% Mn, 0.04% P, 0.06% S and the remainder Fe)

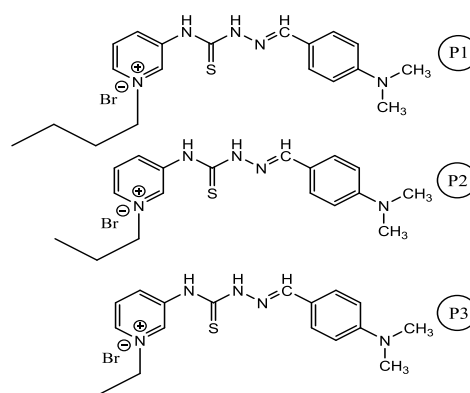


Figure 1. The molecular formula of the proposed inhibitors (P1, P2 and P3)

2.2 Instrumentation

The infra-red spectra of the synthesis compounds were recorded using buker (ALPHA) FTIR spectrometer in the transmission range of (4000-400)cm⁻¹, AL-Nahrain University. ¹H-NMR spectra were recorded on nuclear magnetic resonance Bruker spectrophotometer model Ultrashield 400 MHz using tetramethylsilane internal standard and DMSO-d₆ as solvent (Isfahan University of Technology (IUT), Iran). Melting point was determined by the open capillary method using Gallenkamp melting point apparatus, ALNahrain University, Department of Chemistry. And Balance, Ohaus, PA 114, USA.

2.3. Synthesis of pyridinium salts:

Pyridinium bromide derivatives corrosion inhibitors, namely: 4-(2-((1E,2E)-3-phenylallylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P1; (E)-3-(2-(4-

(dimethylamino)benzylidene)hydrazine-1-carbothioamido)-1-ethylpyridin-1-ium bromide, P2; (E)-3-(2-(4-(dimethylamino)benzylidene)hydrazine-1-carbothioamido)-1-propylpyridin-1-ium bromide, P3; were synthesized as follow:

2.3.1 Synthesis of 1-(pyridin-3-yl) thiourea (A1)

In a Round bottom flask, fitted with magnetic stirrer, a reflux condenser was placed (1.88g, 0.02 mol) of 3-amino Pyridine, (10 eq, and 0.2 mol) of carbon disulfide, and (3.36 g, 0.04 mol, 2 eq) of Sodium bicarbonate with 12 mL DMF. The stirrer was started after the addition is complete, the mixture was heated with continuous stirring for 2 hour; then the (2.81 g, 25 mol %) of the Cobalt (II) sulfate was added and continuous stirring for 2hs. then (2 mL) of ammonia solution was added with continuous stirring for 1 h. After that, the precipitate was filtered and dried to obtain the product [21,22], (see **scheme 1**).

2.3.2. Preparation of N-(pyridin-3-yl) hydrazinecarbothioamide (A2)

1-(pyridin-3-yl) thiourea (A1) (1.53 g) dissolved in (30 mL) of absolute ethanol, (2.5 mL) hydrazine hydrate added fraction wise. Mixture was refluxed for (10-12 hs) with stirring. The content concentrates to half of its volume and poured onto crushed ice. The resultant precipitate was filtered. Dried and recrystallized from ethanol [23], (see Table 1, scheme 1).

2.3.3. Synthesis of Schiff base (A3):

To (20 mL) hot ethanol (R3 0.02 mol) and reactant (4-Dimethylaminobenzaldehyde, 0.02 mol) were dissolved and to this mixture some drop of glacial acetic acid was added. The reaction mixture was then refluxed on a water bath for (8 hs). The mixture was allowed to stand for (24 hs) at room temperature. The product was collected and recrystallized with ethanol-chloroform mixture, (see Table 1, scheme 1). [24,25]

2.3.4. Synthesis of Pyridinium salts (P1, P2, and P3):

A mixture of (0.01 mol) a Schiff base product (A3) and (0.01 mol) of a proper alkyl halide (Bromoethane, 1-Bromopropane, 1-Bromobutane) in 10 mL of ethanol was allowed to stand overnight at room temperature. The mixture was then heated at

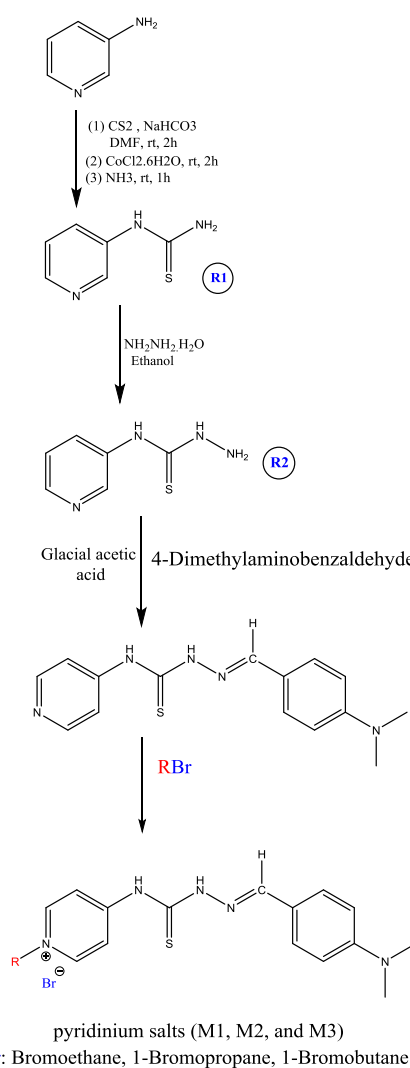
the reflux temperature for 24 hours. Then the product was filtered, washed with ethanol and dried, (see Table 1, scheme1). [26]

2.4 Scanning electron microscopy (SEM)

Scanning electron microscopy was carried out using Scanning Electron Microscope (FEI Company, Netherlands, Inspect S50 (Model) with an accelerating voltage of 30 kV.

3. Results and Discussion

The pyridinium bromide derivatives (P1, P2, and P3) used in this study is synthesized according to Scheme 1.



Scheme 1: The pyridinium salts' synthesis process (P1, P2, and P3).

The procedures listed above were used to make pyridinium bromide derivatives (P1, P2, and P3). The FTIR spectral data and physical characteristics of the

prepared compounds are summarized in Table 1, although the $^1\text{H-NMR}$ spectral data in ppm for the compounds (M1, M2, and M3) are included in Table 2, see Figure 2, 3, and 4.

Table 1: Physical characteristics of new produced compounds

| Comp. No. | Chemical formula | M.W. (g/mol) | Color | M.P. °C | Yield % | Comp. No. |
|-----------|--|--------------|--------------|---------|---------|-----------|
| A1 | $\text{C}_6\text{H}_7\text{N}_3\text{S}$ | 153.20 | Brown | Decomp. | 96 | A1 |
| A2 | $\text{C}_6\text{H}_8\text{N}_4\text{S}$ | 168.22 | Light Gray | Decomp. | 85 | A2 |
| A3 | $\text{C}_{15}\text{H}_{17}\text{N}_5\text{S}$ | 299.40 | Yellow green | 261 | 90 | A3 |
| P1 | $\text{C}_{18}\text{H}_{21}\text{BrN}_4\text{S}$ | 405.36 | Dark red | 258 | 74 | P1 |
| P2 | $\text{C}_{18}\text{H}_{24}\text{BrN}_5\text{S}$ | 408.36 | Goldenrod | 228 | 68 | P2 |
| P3 | $\text{C}_{17}\text{H}_{22}\text{BrN}_5\text{S}$ | 422.39 | Saddle brown | 227 | 69 | P3 |

Table 2. FTIR spectral data for compounds (A1, A2, A3, P1, P2, and P3) in cm^{-1} .

| Comp. No. | ν N-H | ν C-H aromatic | ν C=N | ν C=C | ν C=S | ν C-N |
|-----------|------------|--------------------|-----------|-----------|-----------|-----------|
| A1 | 3525 | 3110 | 1654 | 1485 | 1419 | 1111 |
| A2 | 3520, 3400 | 3197 | 1651 | 1546 | 1481 | 1014 |
| A3 | 3429 | 3172 | 1637 | 1600 | 1413 | 1174 |
| P1 | 3403 | 3180 | 1647 | 1520 | 1426 | 1166 |
| P2 | 3410, 3475 | 3168 | 1691 | 1517 | 1423 | 1171 |
| P3 | 3410 | 3132 | 1596 | 1516 | 1431 | 1172 |

| Comp. No. | Compound structure | $^1\text{H-NMR}$ data of (δ -H) in ppm |
|-----------|--------------------|---|
| P1 | | 1H of N-H (pyridine-ring -NH- moiety) (9.6); 1H of NH (-NH-N=CH-) (8.7); 1H of N=CH- (8.5); 4H of pyridine-ring (7.7-8.5); 4H of phenyl-rings (6.7-7.8); 6H of two CH3 group (-N(CH3)2) (3.0); 2H of -N+-CH2 group (3.6); 7H of aliphatic chain (0.8-3.2) |
| P2 | | 1H of N-H (pyridine-ring -NH- moiety) (9.6); 1H of NH (-NH-N=CH-) (8.6); 1H of N=CH- (8.4); 4H of pyridine-ring (7.6-8.5); 4H of phenyl-rings (6.7-7.6); 6H of two CH3 group (-N(CH3)2) (2.9); 2H of -N+-CH2 group (3.7); 5H of aliphatic chain (0.8-3.0) |
| P3 | | 1H of N-H (pyridine-ring -NH- moiety) (9.6); 1H of NH (-NH-N=CH-) (8.8); 1H of N=CH- (8.4); 4H of pyridine-ring (7.6-7.9); 4H of phenyl-rings (6.7-7.7); 6H of two CH3 group (-N(CH3)2) (2.9); 2H of -N+-CH2 group (4.1); 5H of CH3 group (0.8-2.2) |

Table 3. The $^1\text{H-NMR}$ spectral data of compounds (P1, P2, and P3) in ppm

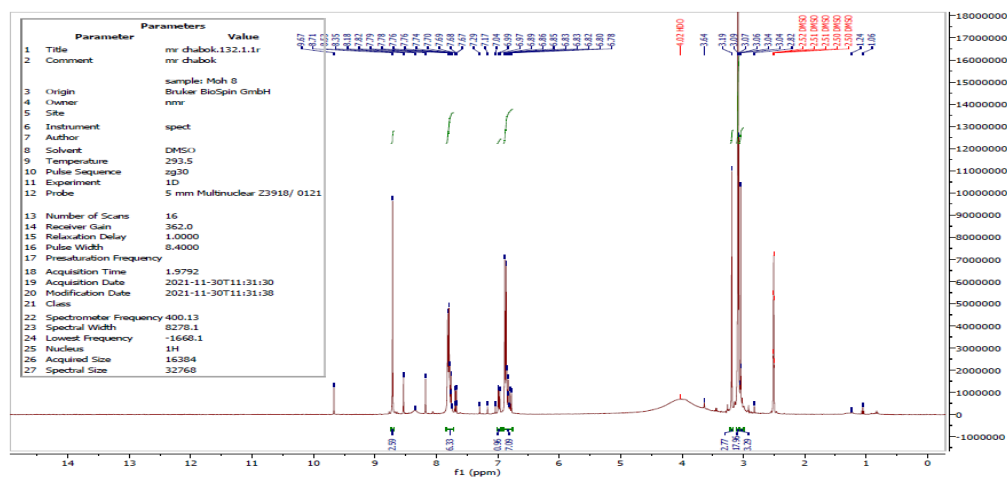


Figure 2. ¹H-NMR of compound (P1)

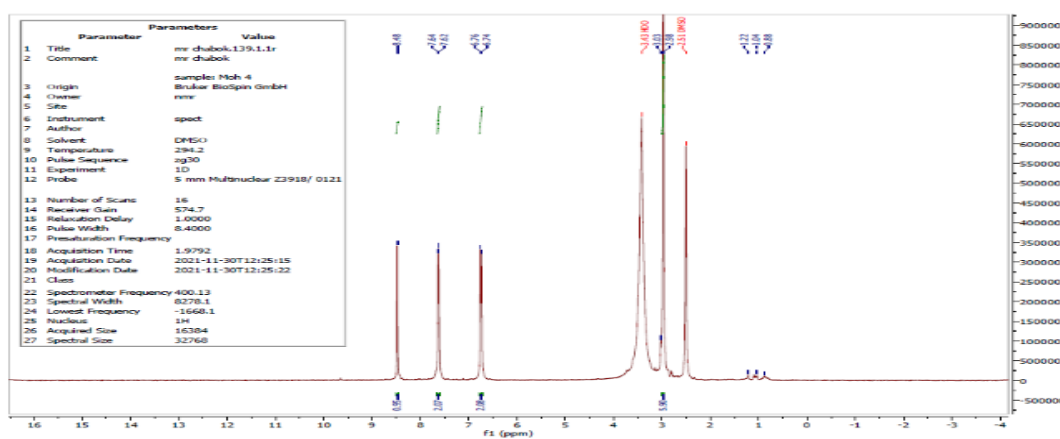


Figure 3. ¹H-NMR of compound (P2)

3.2 Gravimetric method:

In this part of the study, we carried out weight loss measurements on mild steel in 1 M H₂SO₄ solution in the absence and in the presence of different concentrations (0.0005, 0.001, 0.005 and 0.01) M of inhibitors (P1, P2, and P3) for 24 hrs.

The weight loss test is most straightforward, productive in relative to its cost, and widely used method for determining corrosion inhibition efficiency. Typically, the initial step is to chop the metallic sample specimen in inquiry into small pieces. Known-diameter forms, which are then degreased, cleaned, and polished. Following that, the samples are submerged in the corrosive medium for certain duration of time, 24 hours, and then cleaned according to ASTM standard protocols [26-29].

Emery papers were used to polish the disc forms of 300, 500, 700, 1000 grits till a clean Mild

Steel surface is achieved. To reveal the polish surfaces, it was extensively washed with distill water and Acetone micro structure; Remove any polish residues as well as any greases that may have accumulated. Firstly, Mild Steel specimen was weighted in a digital Balance. Then after, the samples were suspend in a 250 milliliter Beaker contained an acid solution (1 molar H₂SO₄) and thoroughly submerged in it with and without inhibitors in different concentration (0.0005, 0.001, 0.005 and 0.01) M for 24 h. at 25° C. After a 24 h. exposure period, the samples were removed, rinsed with water to eliminate any corrosive product, and then cleaned by Acetone. Then Dried and reweighed. The average W.L. is calculated by different in weight between before and after immersions [30].

The corrosion rate (C_R) is defined as the pace at which a material deteriorates in a specific

environment. It's also known as the amount of corrosion loss per year in thickness. The (C_R ; $\text{mg cm}^{-2} \text{h}^{-1}$) is calculated using the following relationship:

$$C_R = \frac{w}{At} \quad (2.1)$$

Where w symbolizes the average weight loss (mg), A denotes the area of the sample (cm^2), and t denotes the time of exposure (h). The surface coverage (θ) and the corrosion inhibition efficiency ($\eta\%$) can be determined from the values of the C_R [31-34]:

$$\theta = \frac{C_R - C_{R(i)}}{C_R} \quad (2.2)$$

$$\eta\% = \frac{C_R - C_{R(i)}}{C_R} \times 100 \quad (2.3)$$

Where C_R and $C_{R(i)}$ denote the corrosion rates obtained in the absence and presence of a corrosion inhibitor correspondingly. Alternatively, the C_R can be expressed into its standard unit (mm y^{-1} or mmpy) using the following relationship [36,37]:

$$C_R = \frac{87.6w}{Atd} \quad (2.4)$$

Where d represents the density of the metal sample in mg cm^{-3}

After 24 hours of immersion at 20° C, the corrosion rate and inhibition efficiency obtained from weight loss measurements at different concentrations of the suggested inhibitors (P1, P2, and P3) are presented in Table 3 and depicted in Figures 2 and 3.

Table 4: Corrosion rate, inhibition efficiency, surface coverage (θ) and standard free energy of adsorption for mild steel in 1 M H_2SO_4 by using weight loss measurements.

| Concentration (M) | Corrosion rate ($\text{mg.cm}^{-2}.\text{h}^{-1}$) | E% | θ | $\Delta G^{\circ}_{\text{ads}}$ (kJ. mol^{-1}) |
|--------------------|--|-------|----------|---|
| Blank | 4.1995 | | | |
| P1 | | | | |
| 5×10^{-4} | 1.1367 | 72.93 | 0.7293 | -31.05 ($R^2 = 0,9999$) |
| 1×10^{-3} | 0.4594 | 89.06 | 0.8906 | |
| 5×10^{-3} | 0.0429 | 98.97 | 0.9897 | |
| 1×10^{-2} | 0.0120 | 99.71 | 0.9971 | |
| P2 | | | | |
| 5×10^{-4} | 0.9132 | 78.25 | 0.7825 | -31.41 ($R^2 = 0,9999$) |
| 1×10^{-3} | 0.4576 | 89.10 | 0.8910 | |
| 5×10^{-3} | 0.0481 | 98.85 | 0.9885 | |
| 1×10^{-2} | 0.0084 | 99.79 | 0.9979 | |
| P3 | | | | |
| 5×10^{-4} | 1.1754 | 72.01 | 0.7201 | -30.71 ($R^2 = 0,9999$) |
| 1×10^{-3} | 0.5640 | 86.56 | 0.8656 | |
| 5×10^{-3} | 0.1445 | 96.55 | 0.9655 | |
| 1×10^{-2} | 0.0624 | 98.51 | 0.9851 | |

Corrosion rate and inhibitor efficiency were measured using different inhibitor concentration are presented in Table 3-5. These results point to the importance of Adsorption and surfaces Coverage in corrosion inhibition, with increase as inhibitor concentration increases. The amount of molecular adsorbed on the metallic surfaces at

optimum concentration increase as the inhibitor concentration rises, yielding in more active portions of the metallic being shielded by the inhibitory molecule. This indicates that inhibitor molecules adsorption on the mild steel surface, resulting in the creation of a surface protective coating that lowers active sites on the metal surface and so improves corrosion resistance [38-42].

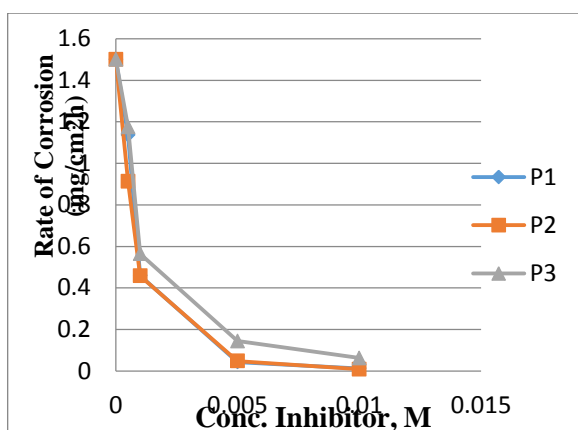


Figure 4. Effect of inhibitor concentrations on the inhibition efficiency for mild steel 1M H₂SO₄ at 20°C for suggested inhibitors (P1-P3)

The inhibitor molecule works through adsorption, which follows the Langmuir adsorption isotherm, to block active sites on metal surfaces. In

Figure 3-68, we represent the calculated isotherm for the studied pyridinium salt (P1, P2, and P3). These isotherms illustrate that organic molecule adsorption on metal surfaces is monolayer [43-45].

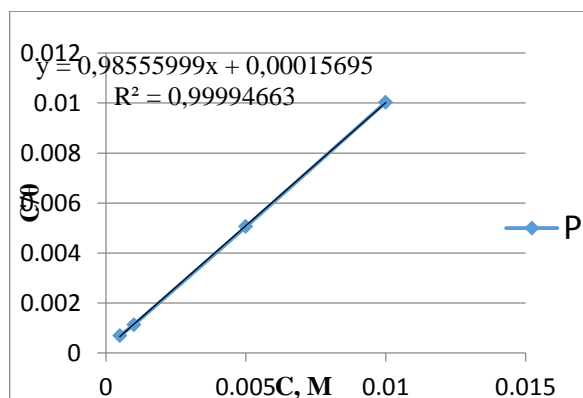


Figure 6. Langmuir adsorption of (P1) of the mild steel surface in 1 M H₂SO₄ solution.

Values of adsorption energy ΔG°_{ads} , which are presented in Table 3-5, may also be obtained using the Langmuir isotherm. From Table 3-5 the ΔG°_{ads} values for the studied inhibitors the adsorption for pyridinium salts (P1,P2, and P3).

The Adsorption of Pyridinium salt (P1,P2, and P3) is determined by the (gibbs free energy adsorption) values for the investigated inhibitor Mild Steel surfaces in 1 molar sulfuric acid a combination chemisorption and physisorption (comprehensive adsorption) [46,48] .

3.2. Scanning electron microscopy (SEM)

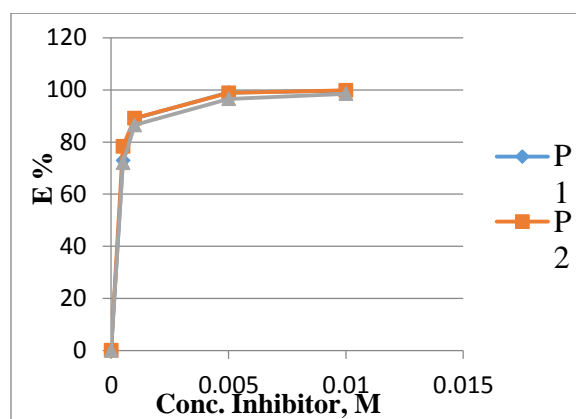
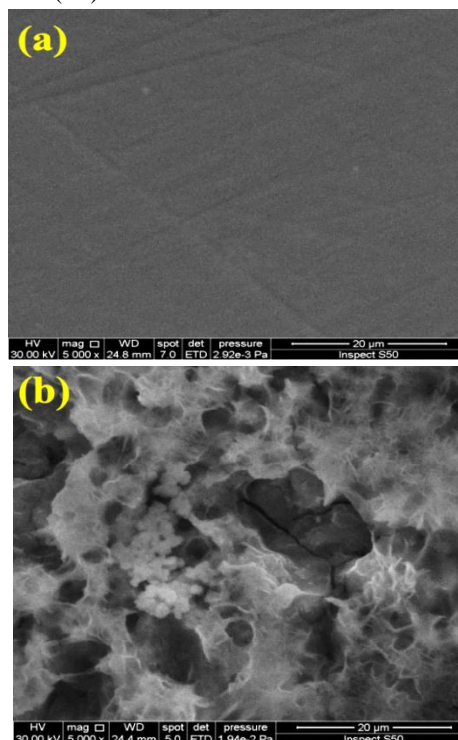


Figure 5. Effect of inhibitor concentrations on the rate of corrosion for mild steel 1M H₂SO₄ at 20°C for suggested inhibitors (P1-P3).

Figure 7 shows SEM images for Mild Steel samples immersed, for 24 h, in 1 M H₂SO₄ solution in absence of inhibitor (figure 7a), after retrieving from 24h Immersion in 1 molar sulfuric acid solutions without inhibitory (figure 7 b), and with inhibitor (figure 7c). SEM could examine the morphological structure as well as the influence of the inhibitor on the sample's corrosion. As shown samples immersed in acid solution (1M H₂SO₄) containing inhibitor (figure 7c) is smoother compared with the one immersed in H₂SO₄ solution (figure 7b), revealing the inhibition of corrosion of steel by inhibitor (P1).



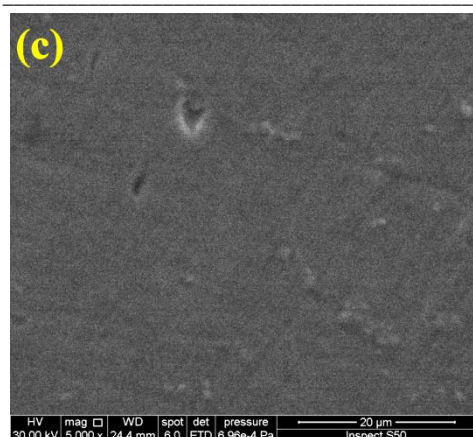


Figure 7: SEM micrographic of Mild Steel surfaces (A) polished steel sample; before immersion (b) After retrieving from 24h Immersion in 1 molar sulfuric acid solutions without inhibitory, (c) with inhibitor (P1)

4. Conclusion

Pyridinium salts derivatives have been synthesized and characterized using FTIR and ¹HNMR as well as melting point. Gravimetric analysis and scanning electron microscopy was used to study the inhibitory properties of these compounds on mild steel corrosion in 1 M H₂SO₄. The investigation yielded that the Schiff bases and Pyridinium salts derivatives were successfully synthesized as suggested by the characterization results. Weight loss experiments found that pyridinium salt derivatives exhibited good corrosion efficiency, particularly at 0.01 M. The inhibition efficiencies increased with increasing concentration. Negative values of ΔG° ads imply spontaneous adsorption of organic inhibitors on the surface of steel, as well as indicate adsorption process involving both physisorption and chemisorption. The inhibitors on the metal surface obeyed Langmuir adsorption isotherm. The scanning electron microscope analysis showed the adsorption of inhibitor molecules on the mild steel surfaces and revealed that the mild steel surface was protected in presence of the pyridinium salts derivatives.

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