Introduction

Nowadays, the world is heading in thinking about removing heavy metals like Cd$^{2+}$, Pb$^{2+}$ and Hg$^{2+}$ because of its hazard effects on the environment by its bio accumulative property as well as on human health cause kidney dysfunction, bone declination and blood deteriorate [1-8]. These ions have been emitted to the environment as a result of human activity through metal plating, mining activities, moulding, and battery fabricate industries [9-13]. Due to its toxicity, it was taken in the table of priority pollutants of (WHO). According to the list, the most lawful limit of Cd (II) is 0.005 ppm, and Hg (II) is 0.001 ppm in water [1, 14]. Various techniques have reported in the literature to remove these heavy metal ions from water, such as chemical precipitation, ion exchange, membrane filtration, and adsorption [15-17].

Adsorption process is now achieved as an operative and economic technique for heavy metal removal and displays cheap method, simple operating conditions, having wide pH zone and elasticity in functionality design [18-27]. Recently, metal-organic frameworks (MOFs), which are considered as new classes of microporous and mesoporous materials, have wide scientific attention due to their potential in an enormous range of applications in catalysis, separations, gas storage and sensing [28-30]. MOFs distinguishing very low density (0.2-1.5 g.cm${^{-3}}$), thermal stabilization and high surface area (500-5900 m$^{2}$g$^{-1}$) [31-36]. So, it has been reported that MOFs have good adsorption capacity for the removal of pollutants such as dyes and hazardous metals.

Zheng and Richard reported the prepared of three known MOFs, sign to IRMOF1, IRMOF2,
and IRMOF3, via a rapid microwave-assisted process [37]. Mn-MOF nanoparticles were synthesized solvothermally using Teflon-lined autoclave at high temperatures [38, 39]. Therefore, it is still stimulating to improve a simple, highly efficient and economical method for synthesizing Mn-MOF nanoparticles that can be used for adsorption of heavy metal ions like, Cd(II), Pb(II) and Hg(II) species. In this work, we successfully synthesized Mn-MOF using the microwave-assisted solvothermal method, which is a quick and operatve way for preparing Mn-MOF, for a brief crystallization time. The adsorption behavior of Mn-MOF towards heavy metals was monitored through a sequences of isotherm and kinetics experiments.

**Experimental**

**Materials**

Manganese (II) chloride (MnCl₂·4H₂O, 99%), 1, 4-Benzenedicarboxylic acid (H₂BDC ≥ 98%), N, N-dimethylformamide (DMF ≥ 98%) and ethanol absolute (C₂H₅OH, 99.5%) were used without purification. Water used in all experiments was deionized.

**Characterization**

Thermogravimetric analysis (TGA, TA Instruments) was proceeded with a heating rate of 10°C /min in a nitrogen flow. The powder XRD data which accomplished with a PAN analytical X’PERT PRO using CuKα X-ray radiation (λ= 1.540 Å) to investigate the crystal structure of the sample. The specific surface area and total pore volume were measured from the N₂ adsorption-desorption isotherms at (-196°C) using (Quantachrome NovaWin 3200) automatic gas sorption instruments. Before measurement, the sample was degassed at 150°C under vacuum. Fourier-transform infrared spectroscopy (FT-IR) spectrum of the sample was registered on Perkin Elmer (model spectrum one FT-IR spectrometer, USA) using KBr pellets over wave number range between 35ºC to 200 ºC, it corresponded to the loss of physisorbed water molecules in the pores and operative way for preparing Mn-MOF.

**Synthesis of Mn-MOF**

H₂BDC (3.01 mmol) and MnCl₂·4H₂O (5.20 mmol) were dissolved in the mixture of DMF, ethanol, and deionized water in a volume ratio (1:1:1) under vigorous stirring at room temperature. Subsequently, the resultant was transferred to a round glass bottle connected with a reflux condenser and placed in microwave heated at 300 watts for 240 min. The resulting product was centrifuged, washed several times with DMF and then washed with methanol. Finally, the as-synthesized sample was dried at 100°C for 10 hrs.

**Adsorption experiments**

Stock solution (1000mg/L) of heavy metal ions prepared by dissolving the necessary amount of Cd(NO₃)₂·4H₂O, Pb(NO₃)₂, and HgCl₂ in distilled water. For studying the adsorption isotherm, thermodynamic models, and kinetics of the adsorption process, the experiments were achieved at diverse concentrations (25, 50, 100, 150 and 250 mg/l) and temperatures (20, 30, 40 and 50 ºC) using different adsorbent amount of Mn-MOF (10, 25, 50, and 100 mg). The agitation times were (1, 2, 4, 6, 12, 18 and 24 h). The pH values were adjusted to (1, 3, 5, 6 and 7) using 0.1 M NaOH or HCl solution. All adsorption evaluations were achieved in bottles and softly agitated on a temperature regulated water-bath shaker at 250 rpm. At the end of every adsorption test, the solids were filtered through a centrifuge. After that, the supernatant was obtained and analyzed for the Cd, Pb and Hg concentrations by atomic absorption spectrometry (CVAAS) ZEE nit 700P Analytik Jena (Germany). The metal removal percentage was estimated using Equation (1) where (C₀ and Cₑ) represent the initial and equilibrium metal ion concentrations mg/L respectively.

\[
Metal \text{ Removal} \% = \left( \frac{C_0 - C_e}{C_0} \right) \times 100 \quad (\text{Eq. 1})
\]

**Results and Discussion**

**Characterization of Mn-MOF**

The thermogravimetric analysis (TGA) curves exhibited three weight loss steps (Fig. 1). The first weight loss (~15 wt %) over the temperature ranging from 35°C to 200 ºC, it corresponded to the loss of physisorbed water molecules in the pores of Mn-MOF. The second weight loss (~35 wt %) at 550 °C and was corresponded to disintegrate the metal-organic structure [40]. The third weight loss (~19 wt %) around the temperature 550 ºC to 800 ºC which can be attributed to complete transformation into MnO [41]. The prepared sample showed thermal stability higher than the previously published work [40], which may be resulted from fast crystallization under the microwave irradiation. The X-ray diffraction pattern of the synthesized Mn-MOF (Fig. 2), showed the diffraction peaks at 9.3°, 14.1°, 18.5°, 19.1°, 24.2°,
28.1°, 29.3°, and 34.3° are significantly agreement with the previously published literature [38, 41] and confirmed the successful synthesis under the microwave-assisted solvothermal method with high crystalline. The Fourier transform infrared (FTIR) spectrum of as-synthesized Mn-MOF (Fig. 3) showing the stretching vibrations at ~3450 and ~3114 cm\(^{-1}\) clarified the existence of the coordinated water molecules in the structure of Mn-MOF [42-44] and the specification of two peaks at 1587 and 1385 cm\(^{-1}\) corresponds to the symmetric and asymmetric stretching of the coordinated carboxylate (COO-Mn) [42-45]. In addition, band appeared at ~ 1740 cm\(^{-1}\) which attributed to C=C-C

![TGA analysis of Mn-MOF sample](image1)

**Fig. 1.** TGA analysis of Mn-MOF sample was proceeded with a heating rate of 10°C/min in a nitrogen flow.

![XRD pattern of synthesized Mn-MOF](image2)

**Fig. 2.** XRD pattern of synthesized Mn-MOF using the microwave-assisted solvothermal method.
Fig. 3. FT-IR Spectra of synthesized Mn-MOF sample.

Fig. 4. Nitrogen adsorption-desorption isotherms and BJH desorption pore size distributions of as-synthesized Mn-MOF.

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Fig. 5. SEM micrographs of as-synthesized Mn-MOF sample.

[30]. Also, the spectrum showed several small peaks occurring in the range of 1250–1010 cm\(^{-1}\), which identified with the C–H group present in the benzene ring of the benzenedicarboxylic linker. The Nitrogen adsorption–desorption isotherm of Mn-MOF sample showed type IV isotherm for mesoporous materials (Fig. 4). Surface features (Table 1) clarified comparable surface area (~ 8.91 m\(^2\)/g) with the previously published Mn(BDC) MOFs [40, 46]. The SEM image of Mn-MOF showed the morphology of bulky laminar structure aggregates (Fig. 5).

Adsorption activity

Influence of contact time and adsorption kinetics

The results (Fig. 6) showed that the adsorption rate of (Cd(II), pb(II) and Hg(II)) increased sharply after the first 1h to reach 39.8%, 25.17% and 20.34% respectively, which may be the presence of a great number of available adsorption surface sites. A number of metal ions adsorbed is affected by the velocity by which the adsorbates, which were delivered from the external to the internal of active sites of the adsorbent surfaces. The highest activity of the adsorption metal ions was achieved after 6h to reach 81.89% for Cd(II), 71.19% for pb(II) and 65.19% for Hg(II) (Cd > pb > Hg) and then it reaches the equilibrium after 12h. The removal efficiency towards metals is varied as a result electronegativity, when the greater difference in electronegativity between two atoms the more polar the bond that will be formed between them [47].

Adsorption kinetics were used to evaluate the mechanism adsorptive of heavy metal ions on Mn-MOF as a perform of the time and the results are illustrated in Fig. 7a, b. The pseudo-first-order and second-order equations (equations 2 and 3) were applied to analyze the experimental data were given as.

\[
\ln(q_t - q_e) = \ln(q_e) - \left(\frac{K_1}{2.303}\right)t.
\] (Eq.2)

\[
\frac{t}{q_t} = \frac{1}{K_2 q_e} + \frac{t}{q_e}.
\] (Eq.3)

Where \((q_t \text{ and } q_e)\) mg g\(^{-1}\) are the amount of adsorbate heavy metals at balance and at time (t), respectively. \((K_1 \text{ and } K_2)\) are the rates stationary of pseudo-first-order and second-order for the adsorption mechanism. The values of \(q_0\) and \(K\) are specified in Table 2. Based on the values of the correlation coefficients (R\(^2\)), which were about 0.99, the pseudo-second order model can be applied to describe the adsorption of metal ions by Mn-MOF.


c

<table>
<thead>
<tr>
<th>Sample code</th>
<th>(S_{\text{BET}}) (m(^2)/g)</th>
<th>(V_p) (cm(^3)/g)</th>
<th>(r_h) (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mn-MOF</td>
<td>8.91</td>
<td>0.02</td>
<td>46.13</td>
</tr>
</tbody>
</table>

Table 1. Surface features of the prepared Mn-MOF.
better than pseudo-first order model. Furthermore, \( q_e \) (exp.) and \( q_e \) (calc.) rates were close to each other.

**Adsorption isotherms**

To appreciate the adsorption capacity of synthesis Mn-MOF towards the reducing of metal ions from aqua media at a various concentration from 25 - 250 mg/l. The data are given in Fig. 8. It shows that the adsorption activity of \( \text{Cd}^{2+} \), \( \text{Pb}^{2+} \), and \( \text{Hg}^{2+} \) decreases gradually with the increasing concentration of metal ions until there occurs a maximum absorption, it is attributed to lack of active sites to receive more ions available in the solution. The adsorption parameters can be determined by transforming the Langmuir (Eq. 4) and Freundlich (Eq. 5) isotherms, which were plotted to appropriate the experimental data by employ equations of standard straight-line:

\[
\frac{1}{q_e} = \frac{1}{C_e q_m k_L} + \frac{1}{q_m} \quad \text{(Eq.4)}
\]

\[
\ln(q_e) = \ln(k_F) + \frac{1}{n} \ln(C_e) \quad \text{(Eq.5)}
\]

where \( C_e \) (ppm) is the concentration of the solute at equilibrium, \( q_e \) (mg g\(^{-1}\)) is the amount of solution adsorbed per unit mass, \( q_m \) is the most adsorption intensity (mg g\(^{-1}\)), and \( k_L \) (L mg\(^{-1}\)) is the Langmuir

![Fig. 6. Influence of contact time on the adsorption behavior of heavy metal ions by Mn-MOF (50 mg adsorbent, 50 ppm Stock solution of heavy metal ions, 30ºC, pH 5).](image)

**TABLE 2. Kinetic parameters for heavy metal ions adsorption on the prepared sample Mn-MOF.**

<table>
<thead>
<tr>
<th>Heavy metals</th>
<th>( q_{e,\text{exp}} ) (mg/g)</th>
<th>( q_e ) (mg/g)</th>
<th>( k_1 ) (min(^{-1}))</th>
<th>( R^2 )</th>
<th>( q_e ) (mg/g)</th>
<th>( k_2 ) (g.mg(^{-1}).min(^{-1}))</th>
<th>( R^2 )</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cd(II)</td>
<td>63.62</td>
<td>53.83</td>
<td>0.00230</td>
<td>0.8950</td>
<td>58.83</td>
<td>0.00075</td>
<td>0.998</td>
</tr>
<tr>
<td>Pb(II)</td>
<td>57.55</td>
<td>53.81</td>
<td>0.00230</td>
<td>0.9710</td>
<td>54.33</td>
<td>0.00031</td>
<td>0.994</td>
</tr>
<tr>
<td>Hg(II)</td>
<td>52.67</td>
<td>49.54</td>
<td>0.00221</td>
<td>0.9690</td>
<td>50.74</td>
<td>0.00024</td>
<td>0.990</td>
</tr>
</tbody>
</table>
Fig. 7(a, b). Adsorption kinetics for heavy metal ions removal by Mn-MOF.

constant, $k_F$ (mg$^{-1/n}$ L$^{-1}$ g$^{-1}$) and $n$ are the Freundlich constants relative to the adsorption efficiency and adsorption concentration. The results of modeling are listed in Table 3. According to the correlation coefficient $r^2$ values, the Langmuir model can describe the experimental data better than Freundlich model. The $R_L$ values, which were 0.9000 indicated the favorability of the adsorption process [48]. The Langmuir model which can be applied for homogenous surfaces and monolayer adsorption and there are no interactions between adsorbed species [49].

**Influence of adsorbent dosage**

The impact of Mn-MOF dose on the adsorptive of heavy metal ions was shown in Fig. 9. Metal ions uptake efficiency increased quickly with the increasing dosage of adsorbent from 0.01 to 0.1 g/L, metal ions concentration of 50 mg/l and a fixed agitation speed (200 rpm). In this period, with increasing adsorbent dosage
more surface area and more active sites were great available for adsorption, thus more heavy metal ions could be removed. This result can be due to the adsorption sites keep unsaturated through the adsorption reaction but eventually increase with increasing concentration of adsorbent. However, the uptake of the metal ions was observed to be (54.92%, 49.38% and 44.90%) for Cd(II), Pb(II) and Hg(II), respectively at the adsorbent concentration of 0.01 g L$^{-1}$ and increased to be (81.89%, 71.19% and 65.19%) at adsorbent concentration of 0.05 g.

**Influence of pH**

The solution pH is a dynamic parameter in the adsorption method because it can convert the charge of adsorbent surface. The adsorption of heavy metal ions on synthesis Mn-MOF is greatly influenced by the initial pH (Fig. 10). The maximum (Cd(II), Pb(II) and Hg(II)) removal...
efficiency on Mn-MOF was about (81.72%, 71.71% and 68.69%), respectively at pH5. At lower pH values heavy metal ions removal were restrain, probably the repulsive force between positive surface and metal ions. As the pH increased, increasing the concentration of negative charge on the adsorbed surface, increasing the force attractive of metal ions with positive charge. pH values ≥ 6, the precipitation of metal occurred and efficiency of adsorbent was decreased with aggregation of metal ions. Therefore, an optimum pH 5.0 was preferable for furthermore experiments.

**Adsorption thermodynamics**

Thermodynamic analysis was performed to illustrate the eventuality of heavy metal ions adsorption onto Mn-MOF at different temperatures (20-50°C). Changes of free energy ($\Delta G^\circ$), enthalpy ($\Delta H^\circ$) and entropy ($\Delta S^\circ$) were evaluated according to the following equations (Eq.6, 7):

$$\Delta G^\circ = -RT \ln K_c.$$  \hspace{1cm} (Eq.6)

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ.$$  \hspace{1cm} (Eq.7)

Figure 11 shows that the elimination percentage increases with increasing the temperature. According to the results (Table 4), (-ve) values of $\Delta G^\circ$ elucidate the spontaneous behavior of the adsorption process, which does not require an extrinsic energy. The decrease in $\Delta G^\circ$ with the increase of temperature implies more effective adsorption at higher temperature. The (+ve) $\Delta H^\circ$ values emphasize the endothermic nature of the adsorption, which explains the increase of heavy metal ions adsorption performance as the temperature increased. The positive value for $\Delta S^\circ$, signalizes that there is an increased disorder at the solid solution interface during metal ions adsorption onto the Mn-MOF.

**Desorption**

The regeneration of adsorbent material for heavy metal ions removal are important aspects of studies, because they can reduce the cost of operation and will be more economical. In this study, the used Mn-MOF was regenerated by washing with acetone several times. The performances of the regenerated Mn-MOF was a little low compared to the fresh Mn-MOF; however, the adsorbed amounts for (Cd(II), Pb(II) and Hg(II)) did not change after the fifth run (Fig. 12), suggesting the stability of Mn-MOF as an adsorbent.

**Conclusion**

Mn-MOF with high purity and crystallinity was successfully synthesized by the microwave-assisted solvothermal method. Mn-MOF showed high adsorption capacities for heavy metal ions from aqueous medium. Adsorption kinetics
Fig. 11. Influence of temperature on the adsorption behavior of heavy metal ions by Mn-MOF (50 mg adsorbent, 50 ppm Stock solution of heavy metal ions, 360 min, pH 5).

Fig. 12. Reusability of The Mn-MOF.
TABLE 4. Thermodynamic parameters for heavy metal ions adsorption on the prepared sample Mn-MOF.

<table>
<thead>
<tr>
<th>Heavy metals</th>
<th>$\Delta G^\circ$ (kJ.mol$^{-1}$) at different T (K)</th>
<th>$\Delta S^\circ$ (J.mol$^{-1}$)</th>
<th>$\Delta H^\circ$ (kJ.mol$^{-1}$)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>293</td>
<td>303</td>
<td>313</td>
</tr>
<tr>
<td>Cd(II)</td>
<td>-3.7</td>
<td>-4.9</td>
<td>-6.3</td>
</tr>
<tr>
<td>Pb(II)</td>
<td>-2.2</td>
<td>-3.5</td>
<td>-4.7</td>
</tr>
<tr>
<td>Hg(II)</td>
<td>-1.5</td>
<td>-2.3</td>
<td>-3.6</td>
</tr>
</tbody>
</table>

data, revealed that (Cd(II), pb(II) and Hg(II)) adsorption isotherms favorable the Langmuir model and conform the pseudo-second order kinetics equation. The removal percentage of these ions by Mn-MOF increases by increasing the temperature of solution, it means that adsorption is endothermic. The maximum removal efficiency of (Cd(II), Pb(II) and Hg(II)) ion by Mn-MOF is at pH= 5. Regeneration process elucidative that, the possibility of reusing Mn-MOF several times where the adsorbed amounts for (Cd(II), Pb(II) and Hg(II)) were (80.2%, 69.6% and 64%) in the first run, after fifth run became (68%, 54.74% and 50.98% respectively).

References

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A NOVEL MICROWAVE SYNTHESIS OF MANGANESE BASED MOF FOR ADSORPTIVE ...


طريقة مبتكرة لتحضير هياكل معادنية عضوية تحتوي على معدن المنجنيز لإزالة أيونات الكادم ورصاص و الزئبق من المياه

هديا مدهو عبد السلام، "أ"، "ب"، "ج"
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قسم التكرير ومعالجات البترول - معهد بحوث البترول - مدينة نصر - القاهرة - مصر.
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هذا البحث يضمن طريقة سهلة وسريعة لتحضير الهياكل المعدنية العضوية التي تحتوي على معدن المنجنيز باستخدام تقنية موجات الميكرويوف. يتم تقييم العينة المحضره من الهياكل المعدنية من خلال التحليل الحراري الوزني التفاضلي (TA)، جيود الأشعة السينية (XRD)، تحليل المساحة السطحية، قياس مدى الاشعة تحت الحمراء (SEM) للمواد المحضره لوجود الرابطة الكيميائية، الميكروسكوب الإلكتروني تحت الحمراء (FTIR) للأيونات على الهياكل الببتيدية المعدنية. دراسة كفاءة العينة المحضره من الهياكل المعدنية العضوية نحو أيونات الكادميوم ورصاص و الزئبق من المحاليل المائية مع تطبيق النهج الحراري والديناميك الحركي، أوصت نتائج الدراسات علامية اتجاه انصهار الأيونات من محلول مائي (98.1 درجة مئوية و 29.1 درجة) في التوالي. أن انصهار هذه الأيونات على الهياكل المعدنية العضوية ذات صلة بمعادن المنجنيز تمت معاً بطرق آلية مزدوجة، مما يتيح التوصل إلى درجة الحموضة المتوسطة، معالجة المذابة، ودرجة الحرارة تكون 15 غرام / لتر، و 20 درجة مئوية، على التوالي.

تم إعادة استخدام Mn-MOF بنجاح حيث يوضح كفاءة العينة في التجربة الأولى وكانت الكيميات المذابة لـ Cd، Pb، Hg أيونات 50.98%، 66.4% و 65.19% على التوالي. وهذا توضح قدرة على تطبيق انصهار هذه الأيونات الثقيلة من المياه.

1. قسم التحليل والتقسيم بمعهد بحوث البترول - مدينة نصر - القاهرة - مصر.
2. قسم التكرير ومعالجات البترول - معهد بحوث البترول - مدينة نصر - القاهرة - مصر.
3. معمل النانو تكنولوجي - معهد بحوث البترول - مدينة نصر - القاهرة - مصر.