

## Synthesis and Characterization of Multi-Walled Carbon Nanotubes Decorated ZnO Nanocomposite

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**M**ULTI-WALLED carbon nanotubes decorated Zinc oxide (MWCNTs/ZnO) nanocomposites with ratio of (99: 1 wt %) was prepared using sol gel method. Transmission Electron Microscope (TEM) and The X-ray diffraction pattern (XRD) showed that the MWCNTs/ZnO nanocomposites was synthesized with particle size ranging from 2-7 nm and crystalline size about 7nm. The Field Emission Scanning Electron Microscopy (FESEM) images demonstrate that ZnO had grown on the walls of MWCNTs were uniformed layer in the shape of thin film layer of nanospheres covering the surface of the tubes, also the energy dispersive X-ray spectrum (EDX) and Fourier Transformed Infrared spectroscopy (FTIR) prove the presence of ZnO without any impurities.

**Keywords:** MWCNT, MWCNTs/ZnO nanocomposites and Sol gel method.

One-dimensional (1D) nanostructure materials had attracted a great interest due to their incredible properties and high-potential technology applications in the synthesis of nanoscale devices <sup>(1)</sup>. Since their discovery in 1991<sup>(2)</sup>, carbon nanotubes (CNTs) are interesting 1D structure materials with high aspect ratio (diameter to length) that has unique mechanical, electronic and chemical properties <sup>(3)</sup>. So, CNTs have been attracted much attention over the past few years. Recently, CNTs-metal oxide based nanocomposite has a great attention due to their potential applications as active elements in a wide range applications including nanoelectronic and nano mechanical devices, super capacitors, energy storage materials, catalyst supports and sensors <sup>(4)</sup>.

The combination of the unique properties of both CNTs and semiconductor nanostructures is creating a new class of nanocomposite materials that opens a new broad range of applications in different areas of science <sup>(5,6)</sup>. There are a lot of researches about the growth of metal oxide nanoparticles using CNT as 1D template. ZnO, TiO<sub>2</sub>, SnO<sub>2</sub>, CdS, CdSe, and CdTe nanoparticles decorated on the wall surface of CNTs are attractive semiconductor due to their incredible

properties that make them candidate in several applications as photo-electrochemical solar cell, gas sensors and photo-detectors<sup>(7)</sup>.

There is a fact that Zinc Oxide (ZnO), as an oxide, presents as a semiconductor with a direct wide band gap (3.37 eV), and a large exciton binding energy of 60 meV at room temperature<sup>(8)</sup>, so it was expected that when CNTs was coated with ZnO, they would be formed a composite with a promising properties coupling the merits of both.

Various synthetic strategies based on chemical and physical processes to obtain on a promising nanocomposite have been reported. With the recent advance in the design of CNTs composites, sol gel method can be used to deposit a variety of materials including oxides and metals on the surface of CNTs with a small diameter at rather low temperatures.

In this paper, MWCNTs/ZnO nanocomposite with weight ratio of (99: 1 wt %) was prepared by a sol-gel method and its properties were investigated by using Transmission Electron microscope (TEM), X-ray diffraction pattern (XRD), Fourier Transformed Infrared spectroscopy (FTIR) and The Field Emission scanning electron microscopy (SEM) with the aid of energy dispersive X-ray spectrum (EDX)

## Experimental

### *Reagents and chemicals*

Multi-walled carbon nanotubes (MWCNT) were previously prepared by the Chemical Vapour Deposition (CVD) method with diameter of around 25 nm, zinc nitrate dihydrate were purchased from Sigma-Aldrich. Citric acid was purchased from Alnasr for Chemicals Company. Nitric acid (65%), HCl, poly ethylene glycol and ammonium solution were obtained from Merck. All chemical were used without any purification.

### *Synthesis of MWCNTs/ZnO (99:1 wt%) nanocomposite*

A typical experimental procedure was followed. Firstly, the MWCNTs were purified from any remaining catalyst by washing with 5M HCl solution, then the surface of tubes was functionalized and opened by oxidation with nitric acid solution (65%) and refluxing for 6 hr, then the treated MWCNTs were washed with distilled water several times until the pH reached 7 and dried at 90°C for an overnight. Secondly 1 wt% of ZnNO<sub>3</sub> was dissolved in 10 ml of distilled water, followed by adding to a solution of acid treated MWCNTs dispersed in distilled water using ultrasound bath for 2 hr, then 0.5 gm of citric acid and 5ml of ethylene glycol solution were added and the mixture was stirred for another 2 hr at room temperature then dropwise of ammonia solution was added until the PH reached to 7 then the temperature was raised up to 80°C to evaporate the solvent. Finally, the mixture was dried at 80°C then calcinated at 350°C for 4 hr.

### Characterization techniques

The size and shape of CNT/ZnO nanocomposites were observed on a high resolution transmission electron microscope (HRTEM) JEOL-JEM-1011, Japan. Images were recorded at a rate of 200 kV. For each sample, low concentration of suspension dispersion was deposited on a carbon copper grid and left to dry at room temperature. Field emission scanning electron microscope (FE-SEM) on a Quanta FEG 250 (Czech Republic) was used to investigate the morphology analysis coupled with Energy Dispersive X-ray spectroscopy analysis (TEAM –EDX Model).

The crystalline structure of samples was characterized using X-ray (XRD) diffractometer (Schimadzu 7000, Japan) operating with Cu K $\alpha$  radiation ( $\lambda=0.154060$  nm) generated at 30 kV and 30 mA with scanning rate of 4° min<sup>-1</sup> for  $2\theta$  values between 10 and 80 degrees. Raman measurement was carried out with BRUKER SENNTRRY, Micro Raman spectroscopy operating at 532 nm laser, and embedded wavelength 88 to 4000 cm<sup>-1</sup> spectral range and up to 3 cm<sup>-1</sup> resolution.

A Fourier-transform infrared spectroscopy (JASCO FTIR 6100 spectrometer, 64 scans with 4 cm<sup>-1</sup> resolution) was employed to demonstrate the chemical composition of nanomaterials in the range of 4000–400 cm<sup>-1</sup>.

## Results and Discussion

The XRD patterns of the pure MWCNTs and the MWCNTs/ZnO (99:1 wt%) nanocomposites are shown in Fig.1. From Fig.1, the characteristic peak at  $2\theta=26^\circ$  and  $43^\circ$  represents graphite peak that corresponding to the carbon of the MWCNTs and reveals the crystallinity of the MWCNTs<sup>(9)</sup>. Moreover, the diffractions of both MWCNTs and ZnO with ratio of (99:1 wt%) clearly observed that other peaks are appeared in the profile rather than the peak corresponding to the C of the MWCNTs at  $26^\circ$ , these peaks reveal a good agreements with ZnO (JCPDS 36-1451).

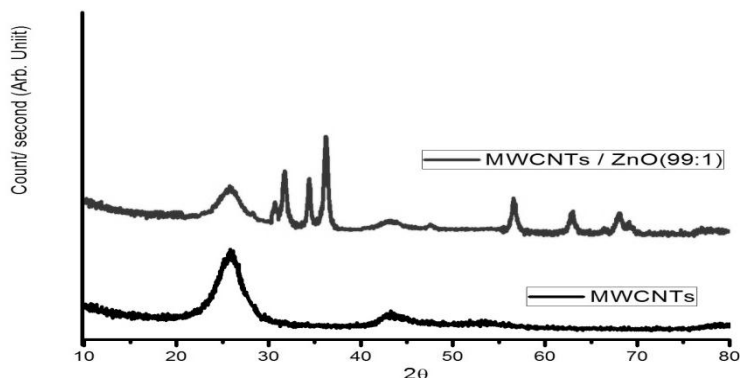
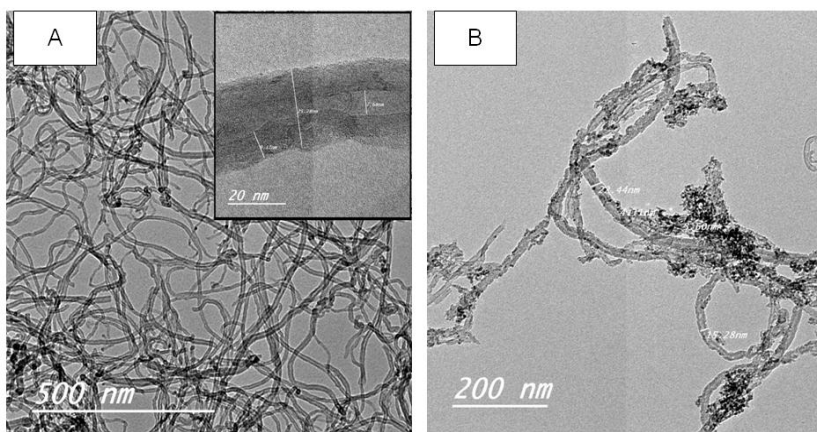


Fig. 1. XRD patterns of MWCNTs and MWCNTs /ZnO nanocomposites.

The main dominant peaks for ZnO were identified at  $2\theta=31.75^\circ$ ,  $34.41^\circ$ ,  $36.20^\circ$ ,  $47.47^\circ$ ,  $56.45^\circ$ ,  $62.72^\circ$ ,  $66.25^\circ$ ,  $67.85^\circ$  and  $68.91^\circ$ , that could be indexed as (100), (002), (101), (102), (110), (103), (200), (112), (201) planes of ZnO nanoparticles, respectively<sup>(10)</sup>. There were not any other diffraction peaks observed related to any impurities, it means that the resulted MWCNTs/ZnO nanocomposite was pure.

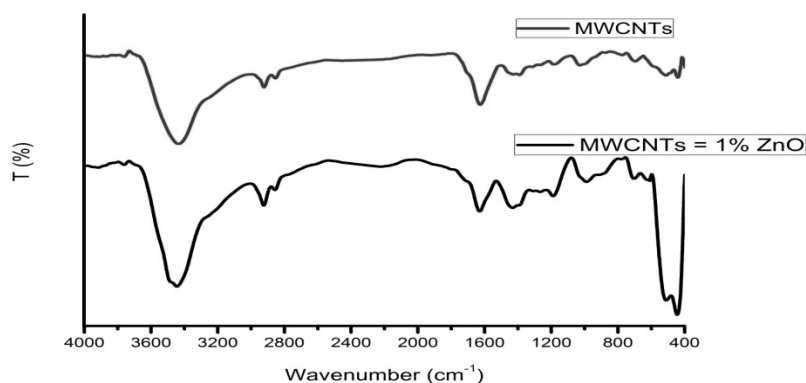
The diameter (D) of ZnO nanoparticles was calculated using Debye Scherrer formula  $D = K\lambda/(\beta\cos\theta)$ , where K is the Scherrer constant (equal to 0.9),  $\beta$  is the peak width at half maximum,  $\lambda$  is the X-ray wave length and  $\theta$  is the Bragg diffraction angle<sup>(11)</sup>. The XRD pattern peaks showed that the ZnO nanoparticles had a diameter of about 7 nm. Furthermore, the dominant peaks of ZnO were more intensive and narrower, which means that a good crystalline nature of the ZnO has been grown on the surface of MWCNTs.



**Fig. 2. HRTEM of (a) MWCNTs and (b) MWCNTs/ZnO (99:1 wt%) nanocomposite.**

Figure 2(a) displays TEM images of the typical morphology of MWCNTs prior to deposition indicating that most of the nanotubes are multiwalled tubes, while Fig. 2(b) showed the morphology of decorated MWCNTs/ ZnO (99:1) nanocomposite indicating that the deposition of ZnO nanocrystals is uniform distribution along the walls of the tubes with an average diameter around 2-7 nm and this result is in a good agreement with the result obtained from XRD.

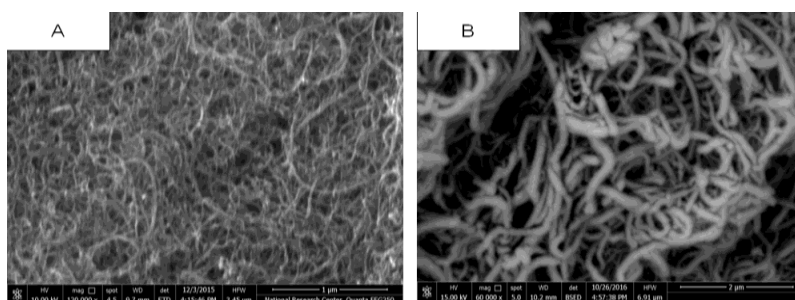
As shown in Fig. 3, typical FTIR spectra of MWCNTs and MWCNTs/ZnO nanocomposites can be clarify briefly. There is a band at  $1569.5\text{ cm}^{-1}$  is associated with the vibration of the carbon skeleton of the carbon nanotubes. The two bands at about  $2368.7$  and  $2337.6\text{ cm}^{-1}$  are corresponding to the C=C double bonds stretch vibration, originated from the surface of tubes<sup>(12)</sup>.



**Fig. 3.** FT-IR spectra of MWCNTs and MWCNTs/ZnO (99:1 wt%) nanocomposite.

The two bands at 1706, 1130  $\text{cm}^{-1}$  indicate the existence of carboxylic groups on the tubes surface<sup>(13)</sup>. While IR spectra of the resulted MWNTs/ZnO nanocomposites reveal the different surface chemistry of MWCNTs and the MWNTs/ZnO nanocomposites. It can be observed that there are another two weak peaks around 3516 and 3948  $\text{cm}^{-1}$ , which can be assigned to the stretching vibrations of OH groups<sup>(14-16)</sup>. Compared with the IR spectra of MWCNTs, the two peaks at 2368 and 2337  $\text{cm}^{-1}$  became narrower and the two bands around 1706, 1130  $\text{cm}^{-1}$  are lower in the composite than those of pure MWCNTs. The result suggested that the surface of MWCNTs has been covered almost of surface active sites by ZnO. Furthermore, the peak observed at about 460  $\text{cm}^{-1}$  in Fig. 3 is assigned to the formation of ZnO.

Figure 4 shows the typical FESEM images of MWCNTs/ZnO nanocomposites. In Fig. 4(a), the walls are composed of graphite sheets aligned to the tube axis. The structures of individual MWCNTs are middle hollow, while in Fig. 4(b) it is shown that ZnO nanoparticles have grown as a thin nanosheet film layer on the surface of the MWCNTs because the diameter of the tubes increase a few tens in nanometer.



**Fig.4.** FESEM of (a) MWCNTs and (b) MWCNTs/ZnO (99:1 wt%) nanocomposite.

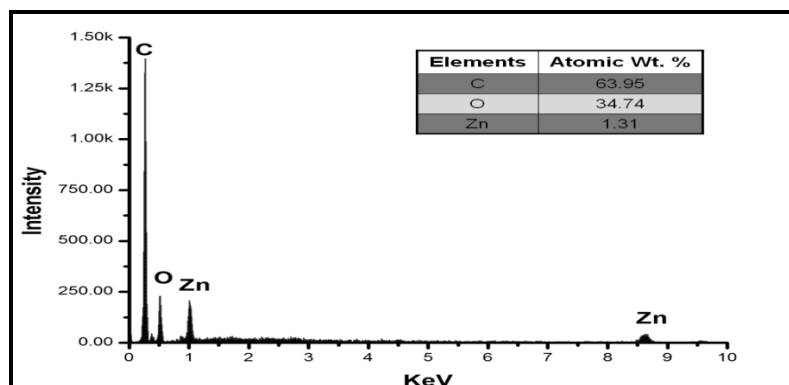


Fig. 5. EDX of MWCNTs/ZnO (99:1 wt%) nanocomposite.

In Fig. 5, EDX analysis was performed in order to confirm the elements which presented in the resulted MWCNTs/ZnO nanocomposite, and the analysis reveals the presence of Zn, O and C which emphasize the successful of decoration process with ZnO nanoparticles. Also it was noted that there is no any remaining catalyst in the composite improving the successful purification process of the MWCNTs.

### Conclusion

In summary, MWCNTs/ZnO (99:1 wt%) nanocomposite had been successfully synthesized via a sol-gel method. TEM micrographs confirmed that nanocomposite which is composed of carbon nanotubes coated evenly by ZnO particles with a particle size of ZnO ranging from 2–7 nm and this result was supported by the results obtained from XRD analysis. The morphology of nanocomposite demonstrates that ZnO had grown on the walls of MWCNTs as uniformed layer in the shape of thin film layer of noanspheres covering the surface of the tubes. Also it was proved from EDX analysis that the resulted nanocomposite was pure.

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**تحضير وتوصيف متراكب من انابيب الكربون النانومترية المطعم باكسيد الزنك**

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تم تحضير متراكب من انابيب الكربون النانومترية المطعم باكسيد الزنك بطريقة المحلول الجيلاتيني. وظهرت نتائج الميكروسكوب الالكتروتي النافذ وتشتت الاشعة السينية بان هذا المتراكب تم تحضيره بحجم جزيئي يتراوح ما بين 2 الى 7 نانومتر. كما اظهرت نتائج الميكروسكوب الالكتروتي الماسح ان اكاسيد الزنك نمت على جدران انابيب الكربون النانومترية بتجانس عالي على شكل طبقة رقيقة منتظمة على سطح الانابيب. بالاضافة الى ان تحليل العناصر اكد ان المتراكب نقي ولا يحتوي على اي شوائب وهذا ما اكده ايضا مقياس الاشعة تحت الحمراء